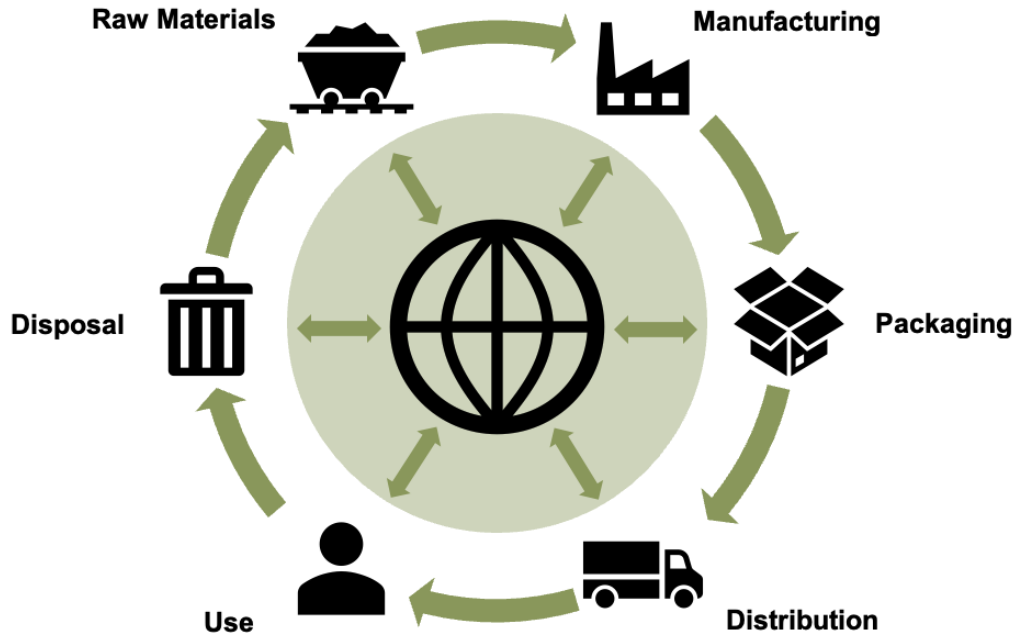


Life Cycle Scope – Context of Organization



Process	Zones of control	Level of control	Controlled by
Suppliers / Vendors – supply components/finished products	Control	Low	Wilson-Cook Medical
Receiving of Raw Materials	Control	Low	Wilson-Cook Medical
Incoming Quality Control (IQC) – inspection of incoming materials / components	Control	High	Wilson-Cook Medical
Warehouse / Raw Materials – storage	Control	Moderate	Wilson-Cook Medical
Manufacturing	Control	High	Wilson-Cook Medical
Packaging	Control	High	Wilson-Cook Medical
Distribution – External	Influence	N/A	Distribution Centers
Distribution – Internal	Control	High	Wilson-Cook Medical
Product Use	Influence	N/A	Health Care Provider
Product Disposal (End of Life)	Influence	N/A	Health Care Provider